

## Technical Data Sheet

### SU0340/13 WHITE PRE-CAT PRIMER

Supersedes previous issue dated 01/31/12

DATE 01/09/12

Area of use:	General purposes.				
Method of use:	Conventional spray guns and pneumatic systems.				
Mixing procedure:	<p style="text-align: center;">By weight (kg)</p> <table border="0"> <tr> <td>SU0340/13</td> <td style="text-align: center;">100</td> </tr> <tr> <td>DT1150/00</td> <td style="text-align: center;">15-30</td> </tr> </table>	SU0340/13	100	DT1150/00	15-30
SU0340/13	100				
DT1150/00	15-30				

#### Technical characteristics:

Solids content (%):	54 ± 1
Specific gravity (kg/l):	1.250 ± 0.030
Viscosity (Brookfield at 20°C, cps):	900 ± 100

#### Substrate preparation

Careful sanding and subsequent cleaning.

#### General characteristics

Interval between the coats:	Min. 1 hour – max. 3 hours.						
Number of coats:	Max. 3						
Sanding:	Wait at least 16 hours.						
Overcoating:	Wait at least 16 hours.						
Recommended application weight (g/m <sup>2</sup> ):	100 – 150						
Drying time (100 g/m <sup>2</sup> at 20°C):	<table border="0"> <tr> <td>Dust free:</td> <td>10'-15'</td> </tr> <tr> <td>Touch dry:</td> <td>60'-70'</td> </tr> <tr> <td>Stackable:</td> <td>6 hours.</td> </tr> </table>	Dust free:	10'-15'	Touch dry:	60'-70'	Stackable:	6 hours.
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Forced air ventilation (100 g/m <sup>2</sup> ):	<p>Recommended application system:</p> <table border="0"> <tr> <td>Flash-off:</td> <td>20'</td> </tr> <tr> <td>At 50° C.:</td> <td>40'</td> </tr> <tr> <td>Cooling:</td> <td>20'</td> </tr> </table>	Flash-off:	20'	At 50° C.:	40'	Cooling:	20'
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At 50° C.:	40'						
Cooling:	20'						
Shelf-life:	<p>15</p> <p>After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.</p>						

**N.B.:** DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

**WARNING:** ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

COMPANY WITH  
MANAGEMENT SYSTEM  
- UNI EN ISO 9001 -  
- UNI EN ISO 14001 -

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Company under the direction and coordination of The Sherwin-Williams Company, USA

SU0340/13 is a precatalyzed basecoat exhibiting high drying speed, excellent wettability and sandability.

#### Warnings and advices for use

- Apply the product at temperatures included between 18-25° C. At lower temperatures drying time increases; at higher temperatures we recommend thinning with retardant products.
- Keep the cans in temperate rooms. Do not use the product if it has been stored at temperatures lower than 15°C. In case of need, pre-warm the cans in a double-boiler at 25-30° C. for 2 hours at least.

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